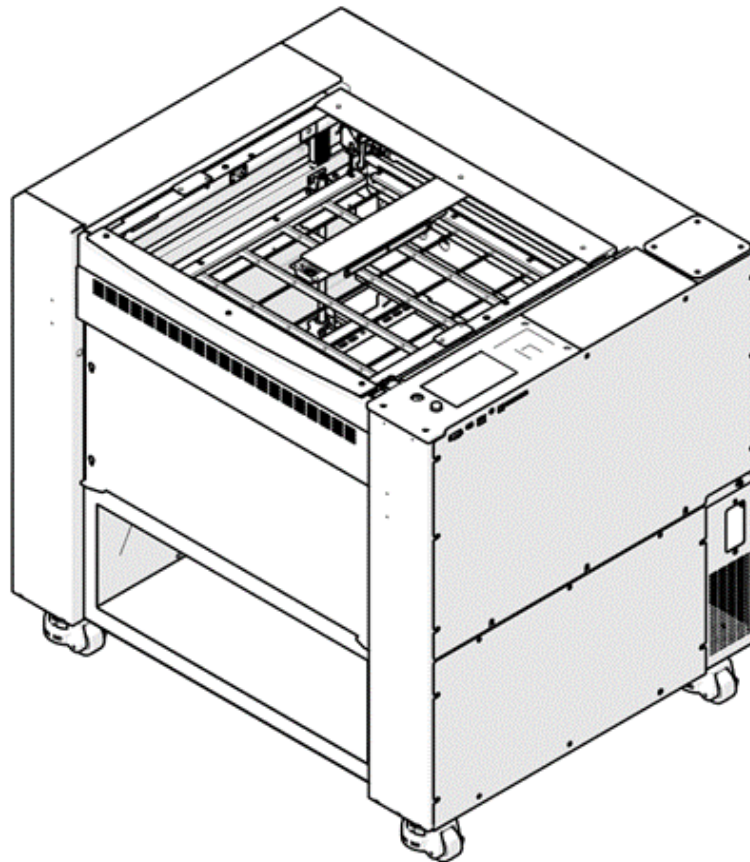
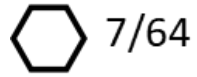
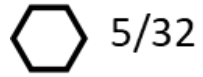


## **X-Axis Motor Replacement**

Fusion Edge 12, 24, 36 & Fusion Pro 24, 36



**Tools Required**



**X Axis Motor Removal**

1. Turn off the engraver.



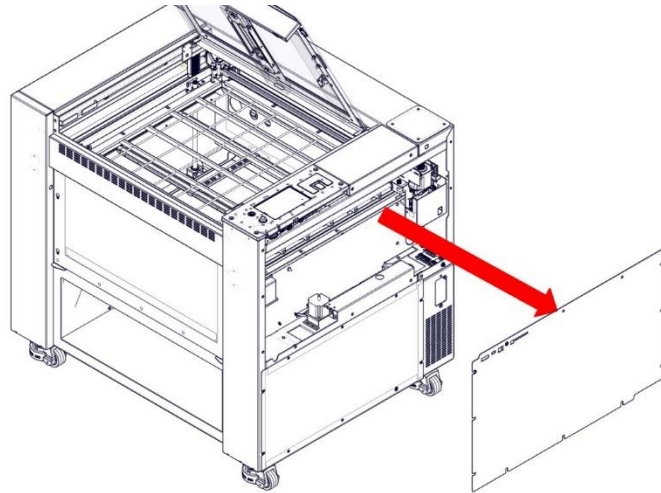
2. Disconnect the power.



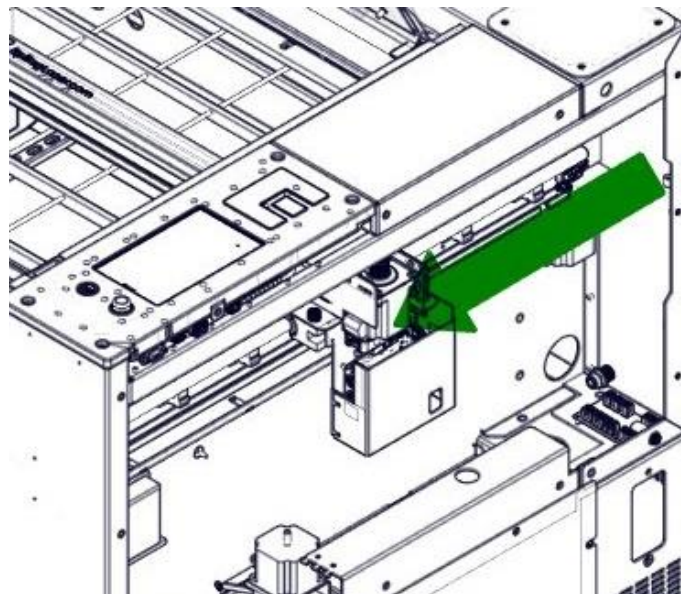
# Edge/Edge Pro X-Axis Motor

3. Remove:

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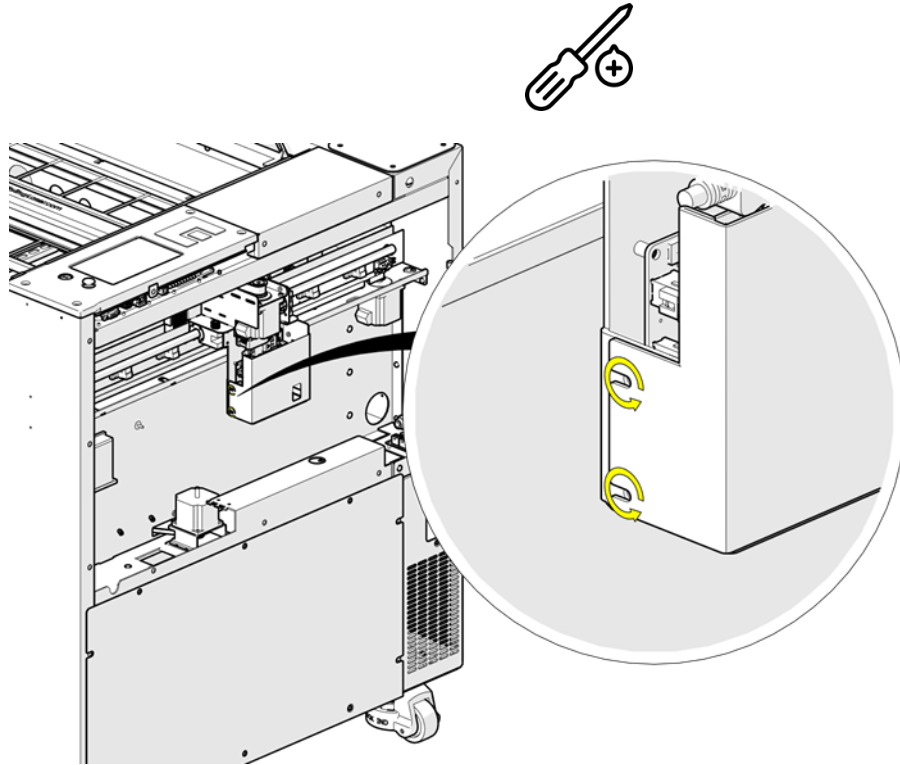


4. Move:

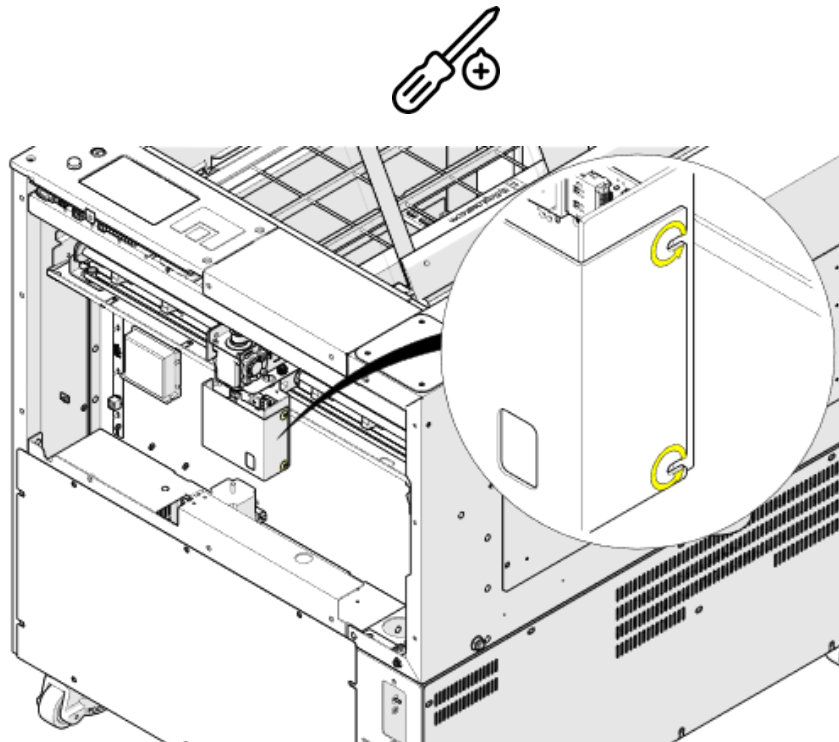


# Edge/Edge Pro X-Axis Motor

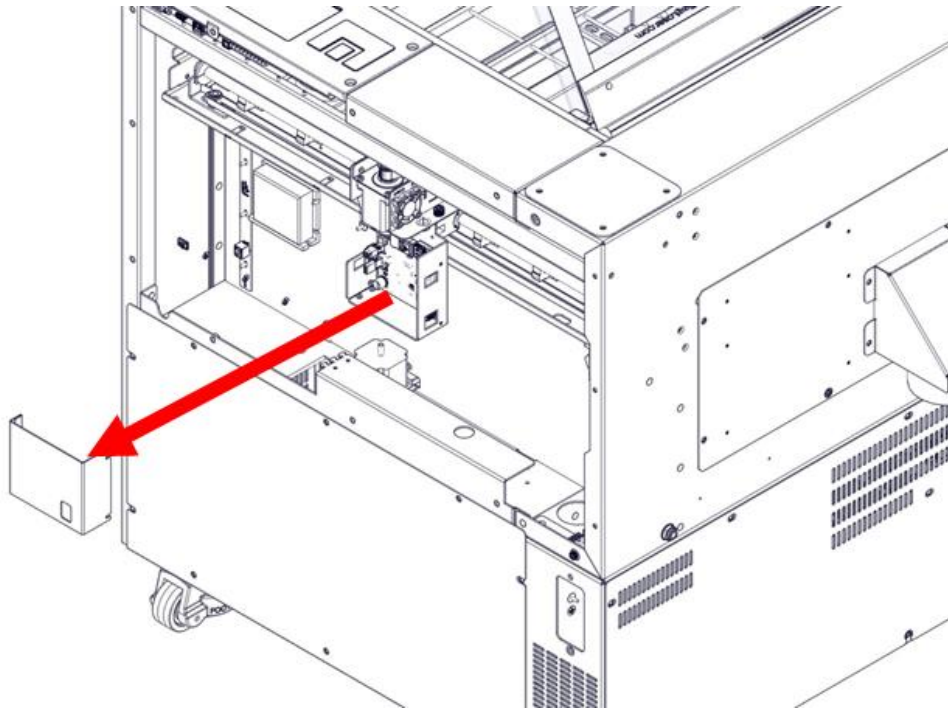
5. Loosen:



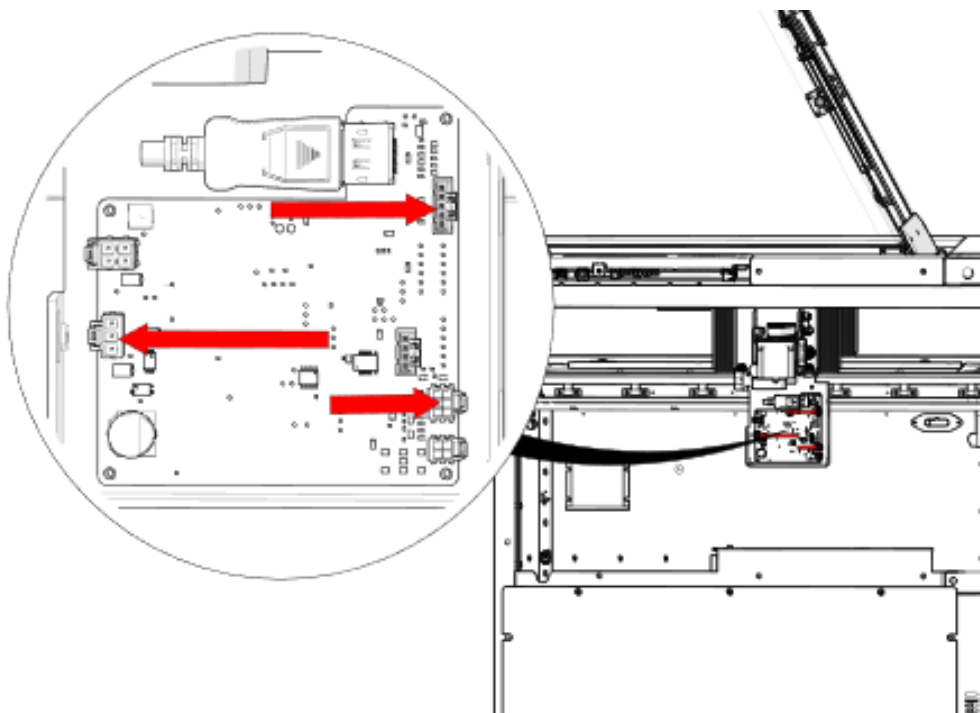
6. Loosen:



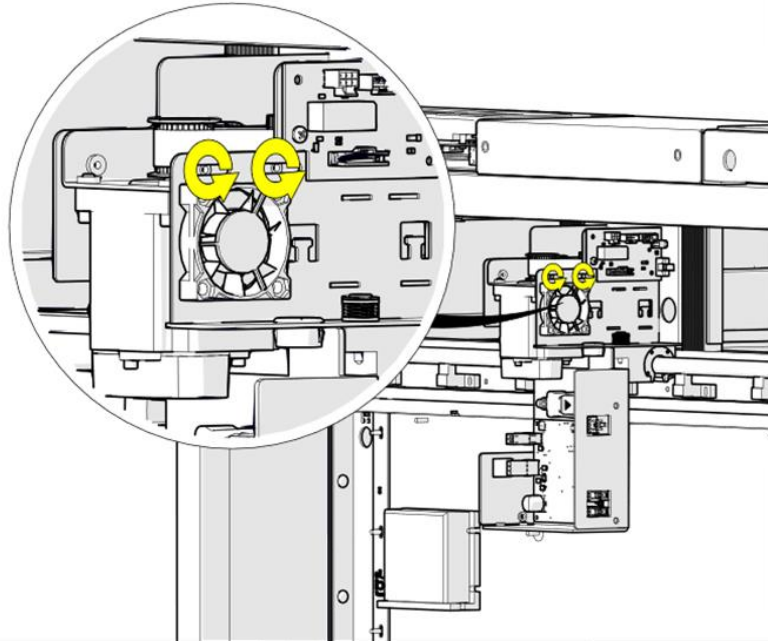
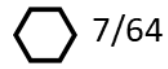
7. Remove:



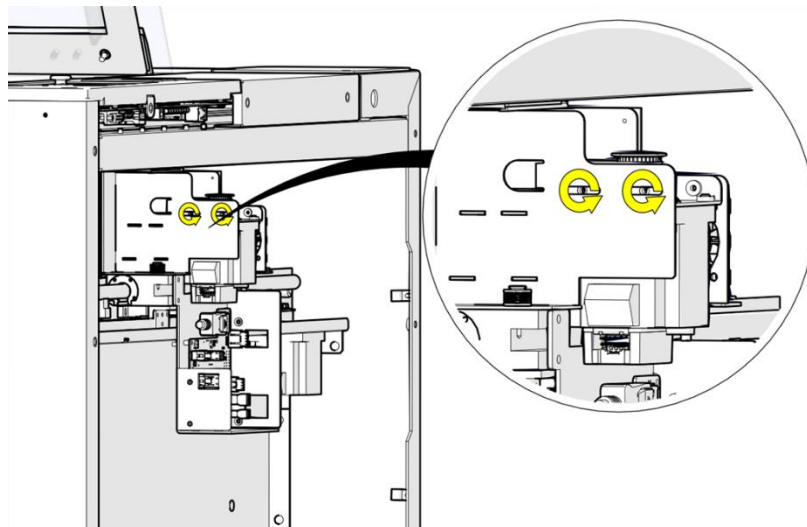
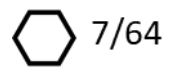
8. Disconnect



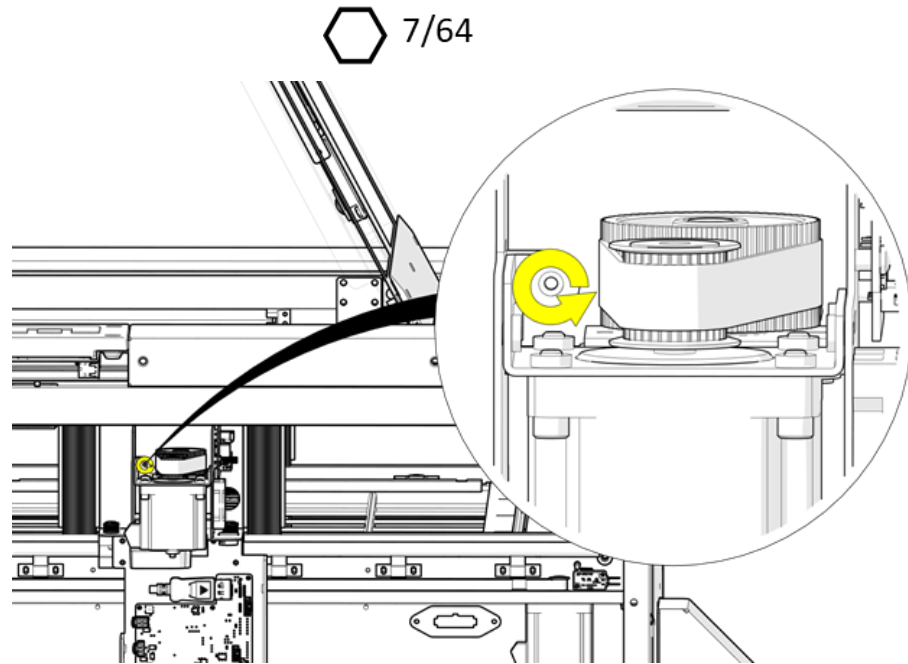
9. Loosen:



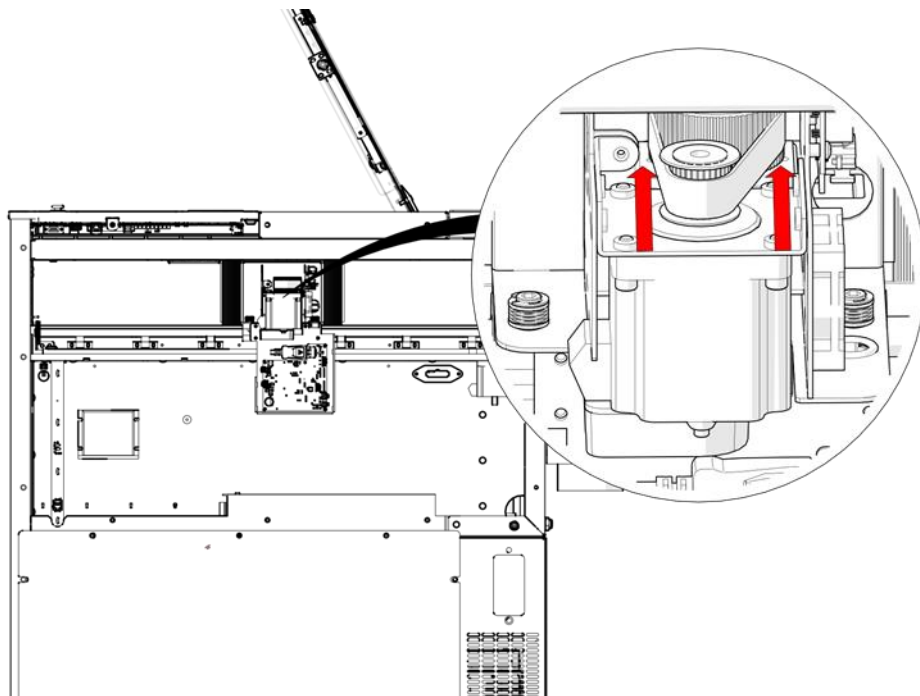
10. Loosen:



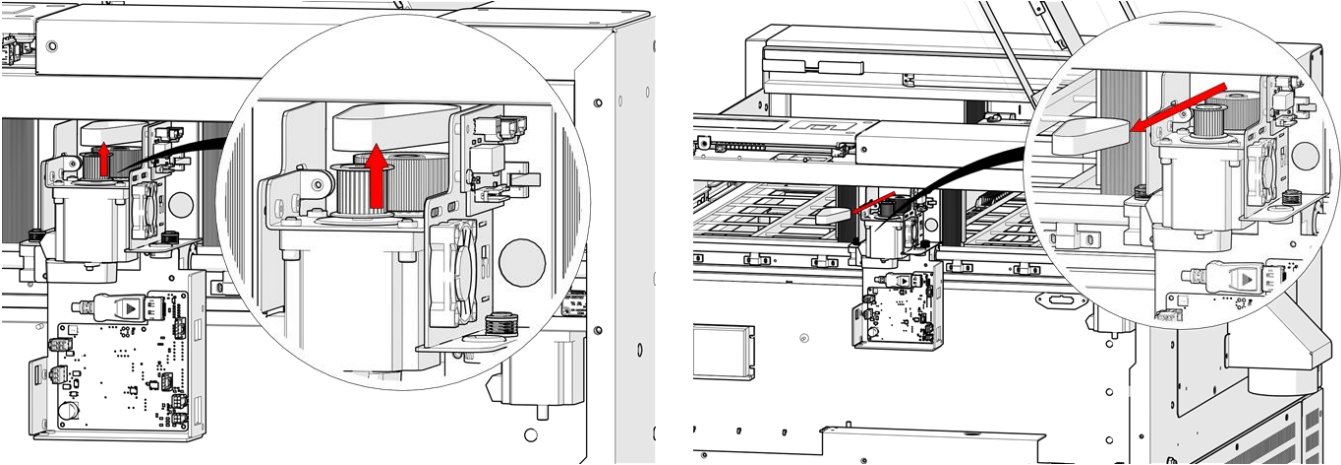
11. Loosen:



12. Move:

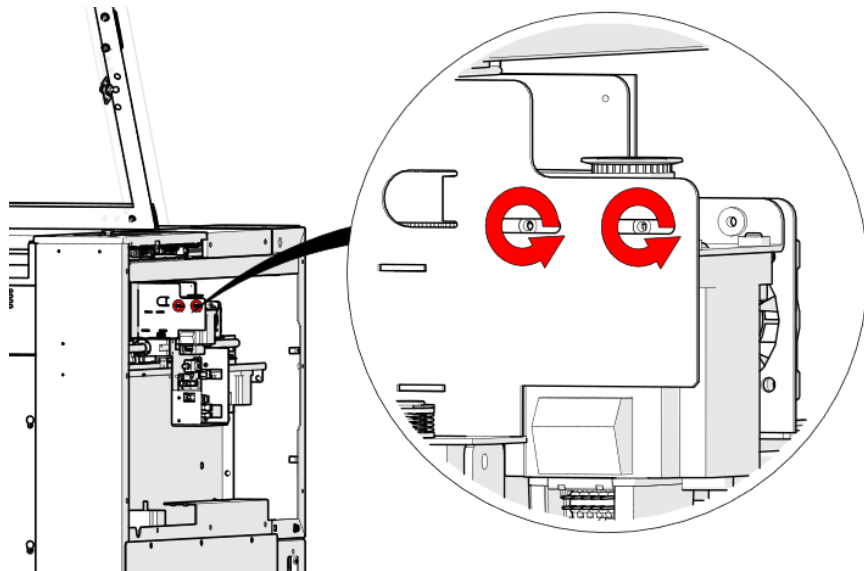


13. Remove:



14. Remove:

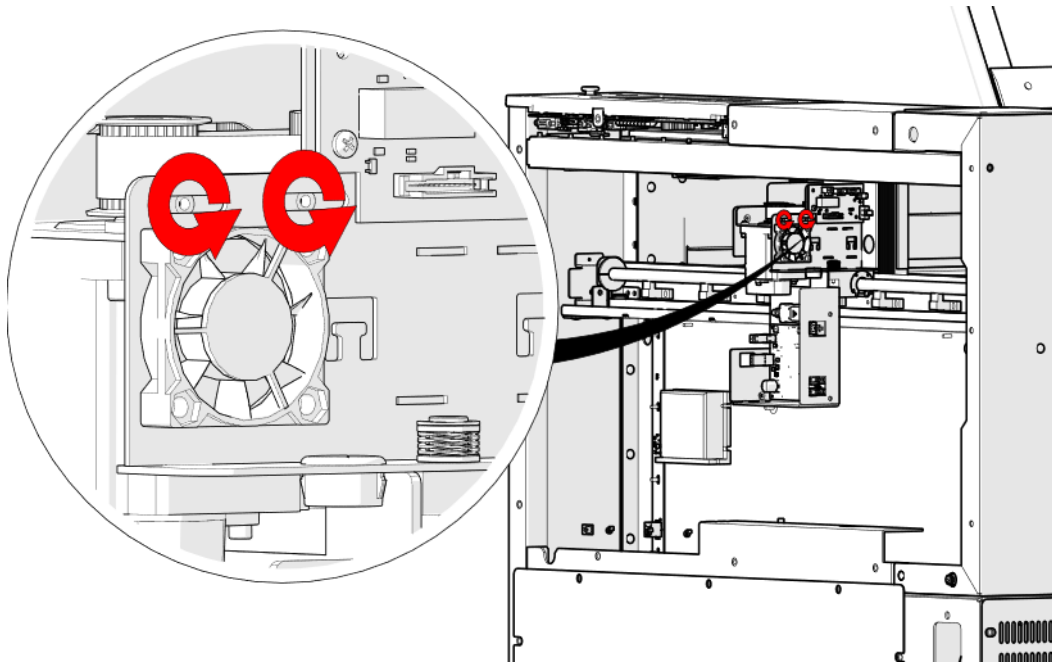
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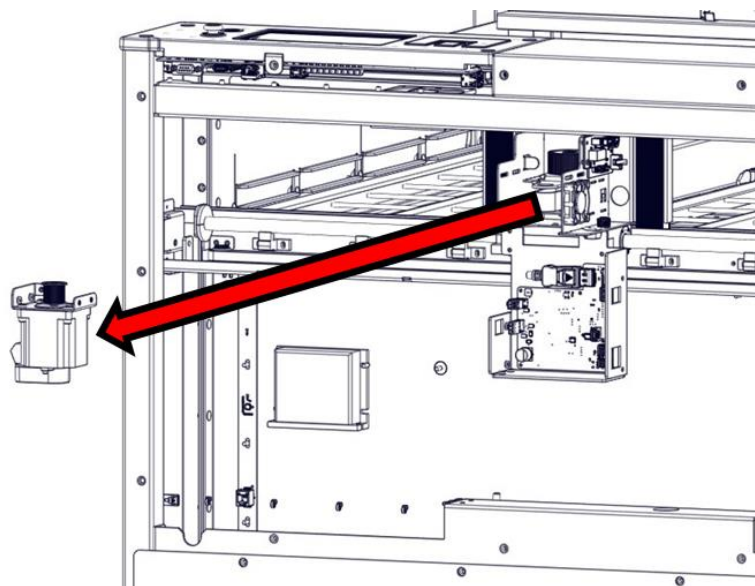


15. Remove:

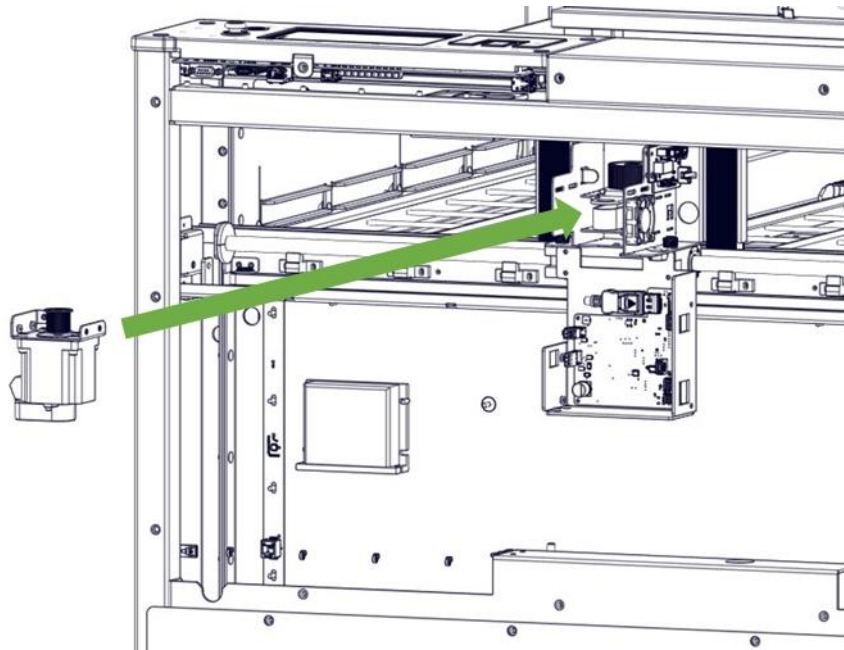
⬡ 7/64



16. Remove:

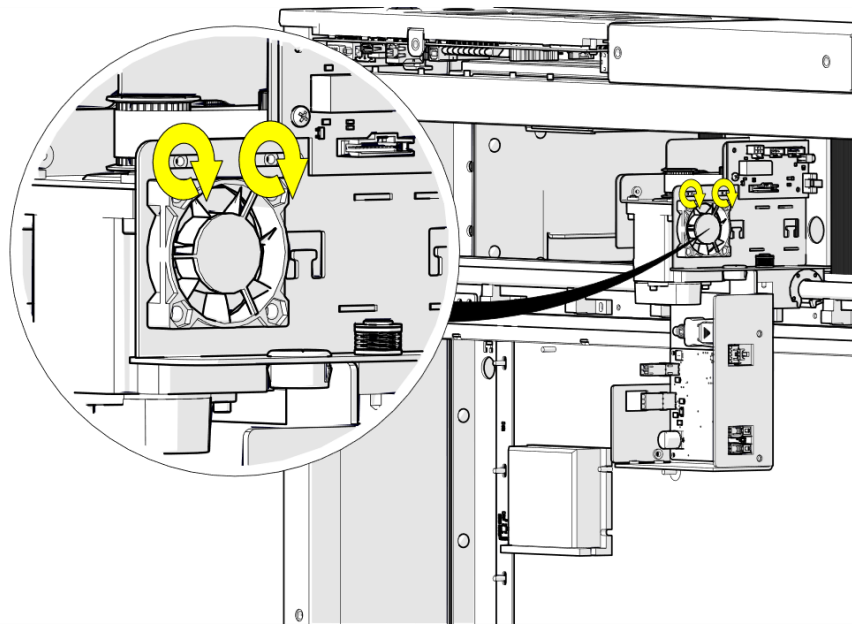


17. Install:




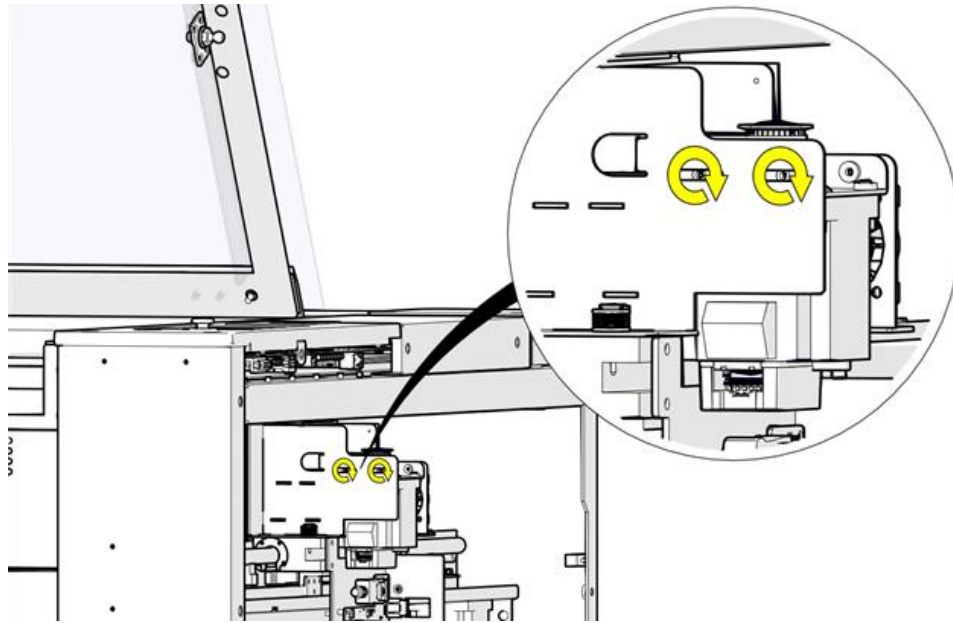
18. Install, do not tighten:

⬡ 7/64

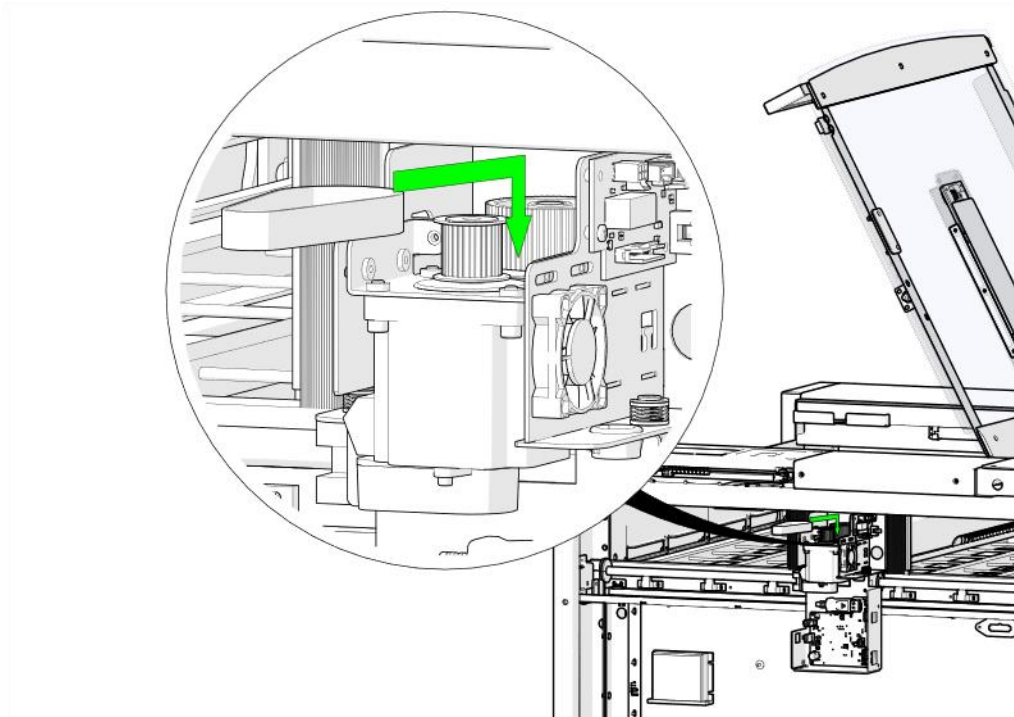


19. Install, do not tighten:

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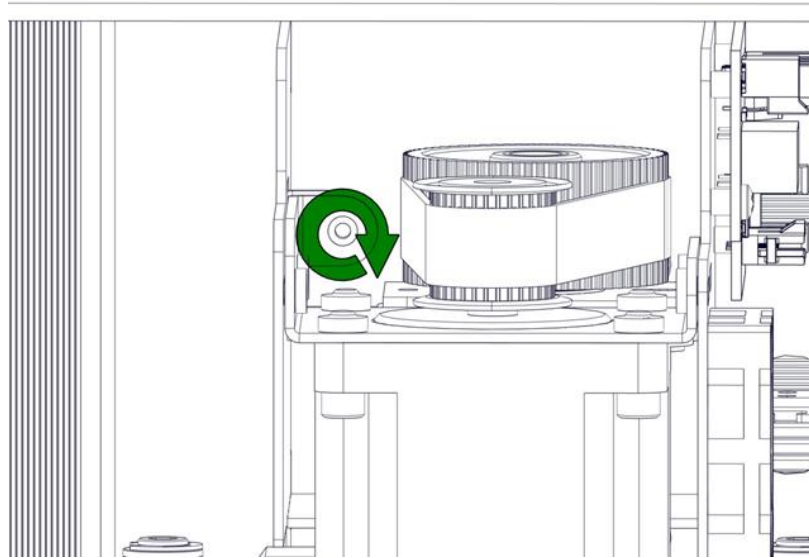


20. Install



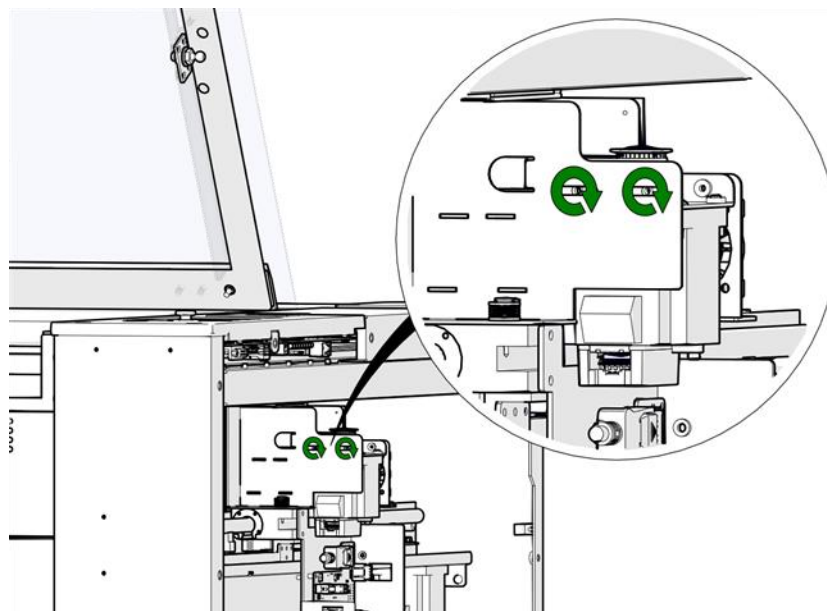
21. Tighten:

⬡ 7/64

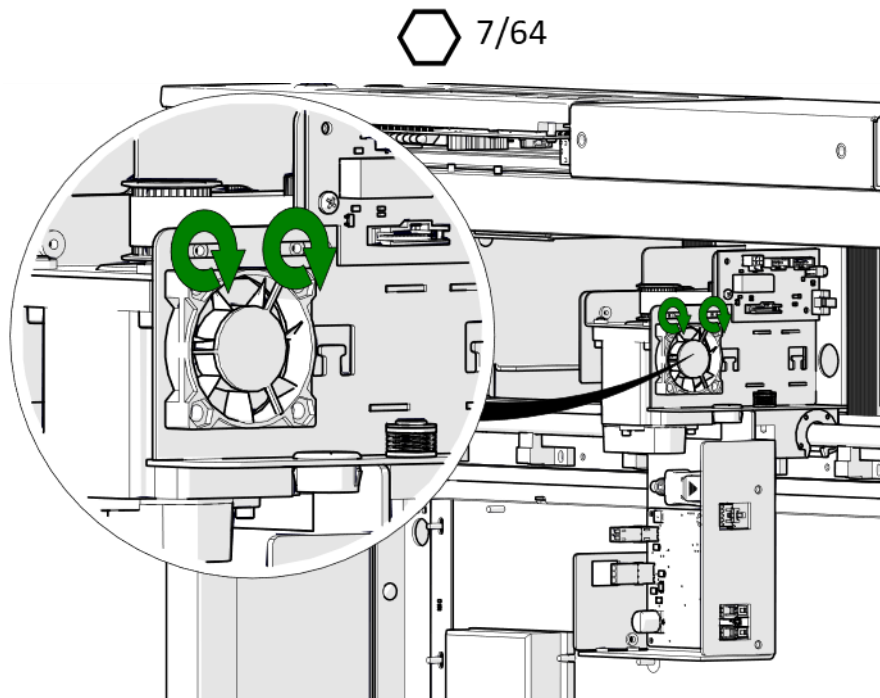


22. Tighten:

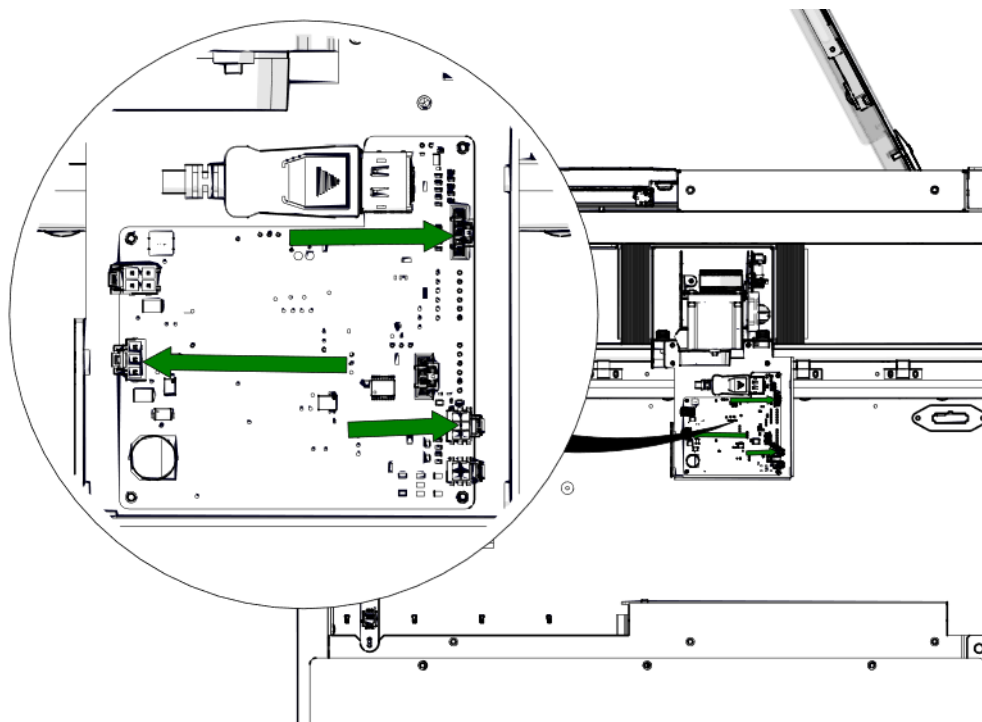
⬡ 7/64



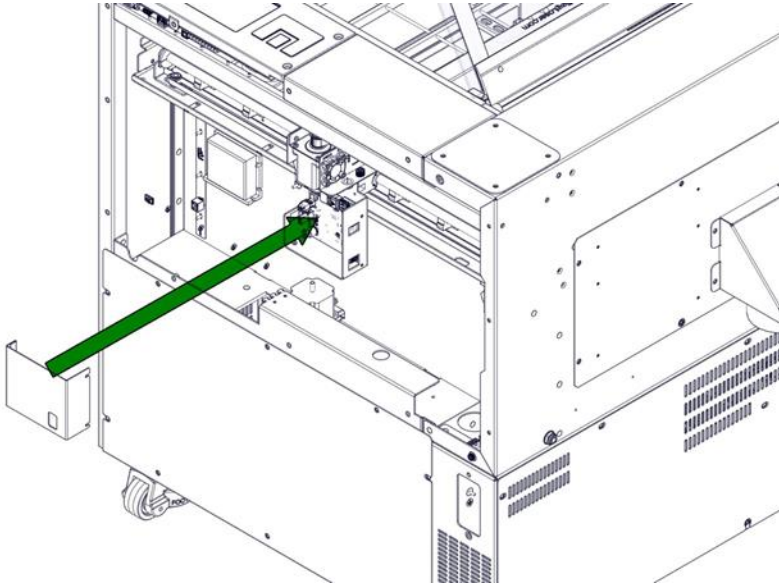
23. Tighten:



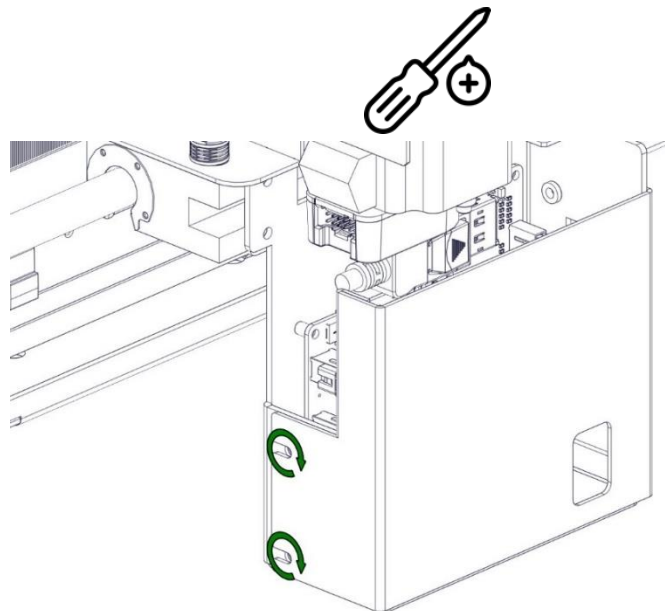
24. Reconnect:



25. Install:

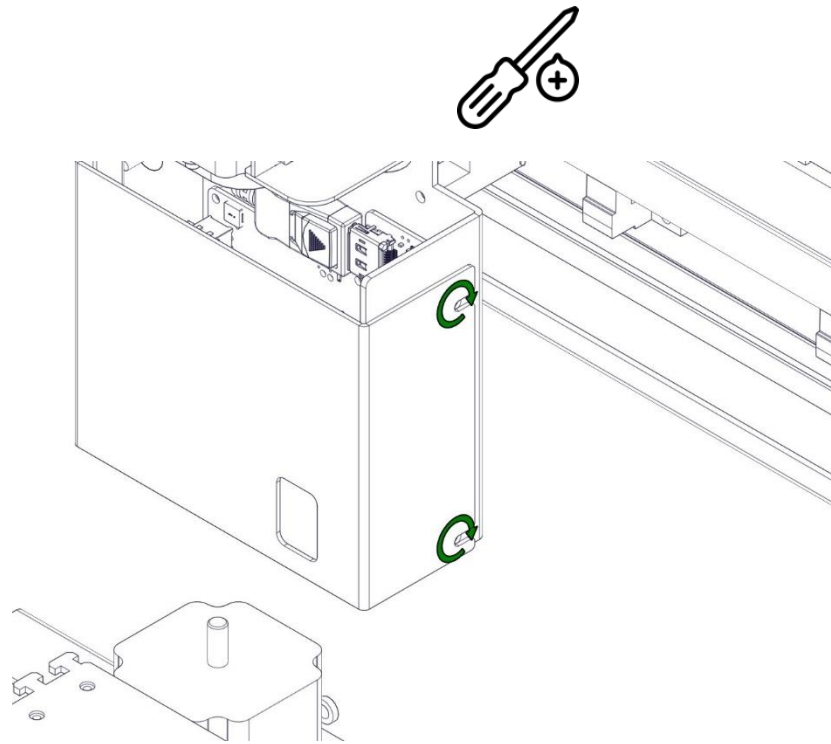


26. Tighten:

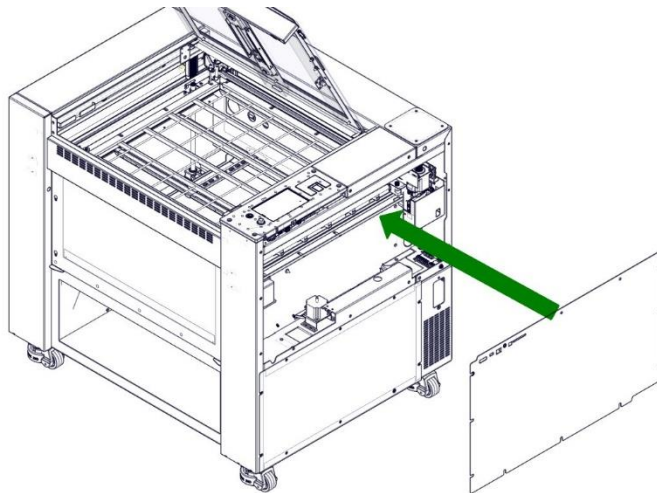
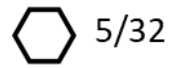


# Edge/Edge Pro X-Axis Motor

Tighten:



27. Replace:



28. Reconnect:



Connect Power

29. Start machine





### Belt Tension Procedure

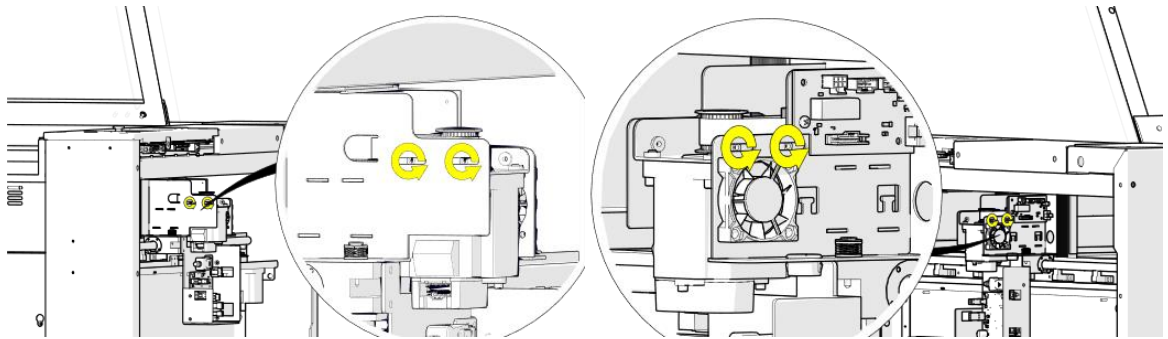
Test "TTTTTTTT" Times New Roman.

TTTTTT ✓ Done!

TTTTTT ✗ Continue

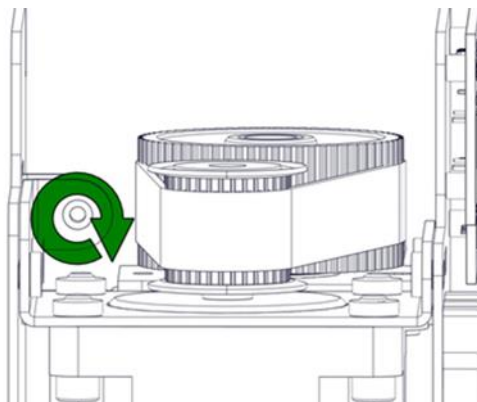
30. Loosen

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


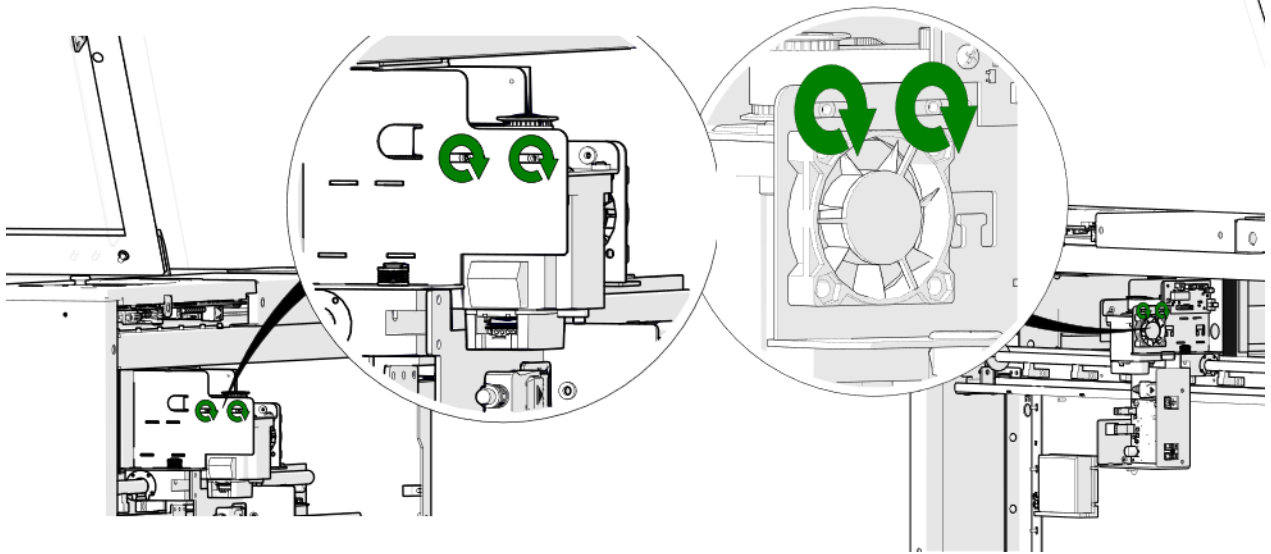
31. Tighten or Loosen

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32. Tighten:

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33. Test and adjust Until:

**TTTTT**  Done