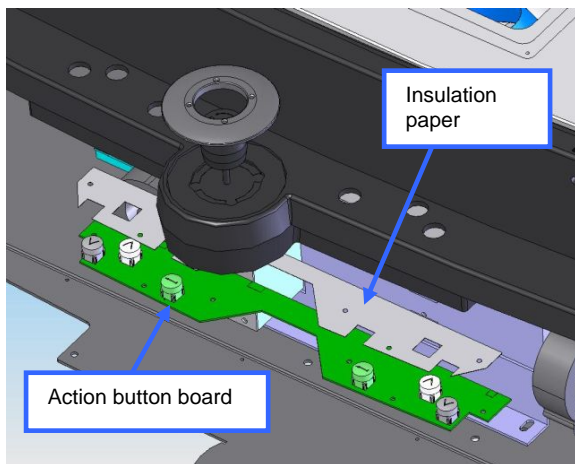
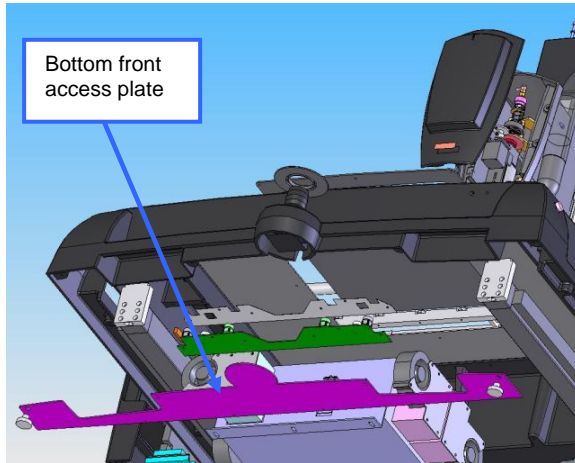


Replace Action Button Board Assembly APR-XLABK



REQUIRED TOOLS:

- 5/64" hex key
- 9/64" hex key
- 7/16" open end wrench
- 1/2" open end wrench
- Phillips cross-tip screwdriver

Remove bottom front access plate

1. Using caution, pull the APR unit forward so that approximately 4.5 to 5 inches of the front of the machine is accessible from the bottom.

CAUTION!!! Do not pull the machine forward more than recommended distance or there may be danger of machine tipping off the table.

2. Remove 3 screws and 2 front leveling mounts (feet) holding the bottom front plate. Remove bottom front plate.

NOTE: on earlier APR units the bottom plate of the unit is all one piece and must be removed to access the joystick. Contact OKI technical services if assistance is needed for disassembly.

Replace action button board

1. Unplug 4 connectors to the action button board. Note connections for reference during reassembly.
2. Remove the 6 mounting screws from the PCB and pull the board out from the bottom, along with the insulation paper.
3. Making sure the insulation paper is in between the PCB and the base, install new action button board and mount with 6 screws.
4. Install the 4 wire harness connectors to the action button board.
5. Install bottom front access plate.