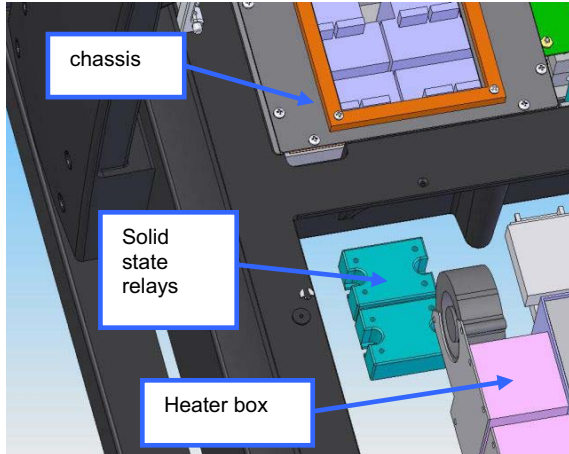


Replace Solid State Relay APR-SSR



REQUIRED TOOLS:

7/64" hex key
Phillips cross-tip screwdriver

CAUTION!!!: For electrical safety, the APR unit should be powered off and the power cord unplugged before performing this replacement procedure.

1. Remove the APR XL top plate (6 screws).
2. Locate the two solid state relays attached to the bottom base plate.
3. For the particular relay that needs replacement, remove the four wires. Make sure to label wiring so that proper connections are made during reassembly.
4. Remove the two nuts holding the relay in place. Remove the old relay.

Note: It will be necessary to hold the relay mounting screws in place or have access to the bottom of the unit for reassembly. Contact OKI technical service if assistance is needed.

5. Note the orientation of the new relay with respect to the wire terminals and mount the new relay to the bottom base plate using two screws and nuts.
6. Connect the four wires to the new relay being careful to make the proper connections.
7. Install the top plate.