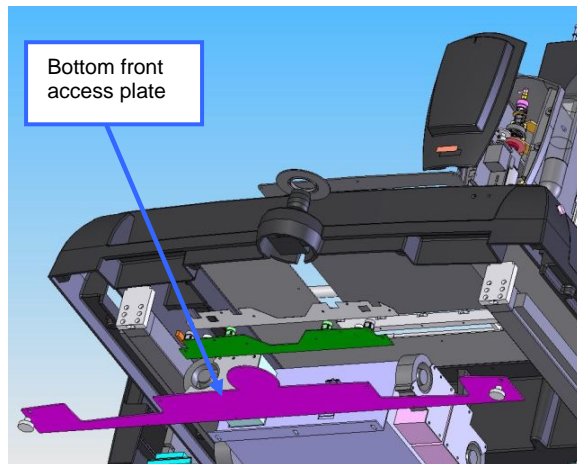


BASE ASSEMBLY

Remove Front bottom access plate



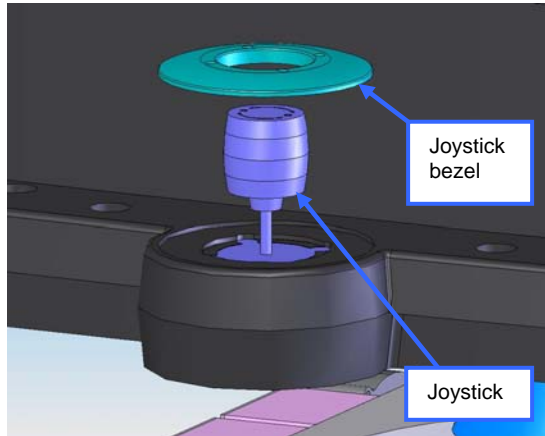
REQUIRED TOOLS:

- 5/64" hex key
- 9/64" hex key
- 7/16" open end wrench
- 1/2" open end wrench

CAUTION!!! Do not pull the machine forward more than recommended distance or there may be danger of machine tipping off the table.

1. It will be necessary to remove the bottom front access plate in order to perform replacement procedures for the base assembly.
2. Using caution, pull the APR unit forward so that approximately 4.5 to 5 inches of the front of the machine is accessible from the bottom.
3. Remove 3 screws and 2 front leveling mounts (feet) holding the bottom front plate. Remove bottom front plate.

Replace Joy Stick Assembly APR-JS



REQUIRED TOOLS:

5/64" hex key
9/64" hex key
7/16" open end wrench
1/2" open end wrench
small Phillips cross-tip screwdriver

1. Remove bottom front access plate.

NOTE: on earlier APR units the bottom plate of the unit is all one piece and must be removed to access the joystick. Contact OKI technical services if assistance is needed.

2. From top, remove 4 screws from the joystick bezel while holding onto joystick assy from the bottom (so it does not fall out when screws completely removed).
3. Disconnect the joystick connector from the action button board and remove the joystick out from the bottom. Install new joystick into casting from the bottom.
4. Install the joystick bezel and line up the 4 screw holes with the joystick holes.
5. Tighten the joystick to the bezel using 4 screws.
6. Connect joystick wire harness connector to action button board.
7. Install bottom front access plate.
8. **IMPORTANT:** With replacement of the joystick it will now be necessary to perform calibration with the Lynx control box.